



TRIVALENCE

TriVEX™ 22E (U,R)

Polycarbonate

General Information

Product Description

General purpose, medium flow, high impact polycarbonate

FEATURES

- Great Impact
- High Optical Quality

ADDITIONAL FORMULAS

- Added Release "R"
- Additional UV "U"

COLOR

- All
- Transparents

General

Typical Applications	-Appliance, electrical, lawn & garden, automotive, medical
Processing Method	-Injection
Form(s)	-Pellets
Availability	-North America, Europe, Asia, Latin America

ASTM / ISO Properties¹

	Nominal Value	Unit	Test Method
Physical			
Density	1.20	g/cm ³	ASTM D792
Melt Flow Rate (300°C/1.2kg)	15	g/10min	ASTM D1238
Molding Shrinkage - Flow (3.2mm)	0.5 to 0.7	%	TVT Internal
Outdoor Suitability (QUV) (12U Grades)	Pass		TVT Internal
Mechanical			
Tensile Strength, brk	9400	psi	ASTM D638
Tensile Elongation	>120	%	ASTM D638
Flexural Modulus	325000	psi	ASTM D790
Notched Izod Impact	15	ft-lbs/in	ASTM D256
Rockwell Hardness	118	R-Scale	ASTM D785
Thermal			
Deflection Temperature Under Load (0.45 MPa)	278	°F	ASTM D648
Deflection Temperature Under Load (1.8 MPa)	270	°F	ASTM D648
Vicat Softening Temperature	308	°F	ASTM D1525
RTI Elec	176	°F	UL 746
RTI IMP	176	°F	UL 746
RTI Str	176	°F	UL 746
CLTE - Flow	3.8E-5	in/in/°F	ASTM E831
Flammability			
0.06 in	HB		UL94 - TVT Internal

Recommended Processing Guidance

Drying Temperature	230 to 250 °F
Drying Time	3 to 6 Hours
Suggested Max Moisture	0.02 %
Processing Melt Temperature	520 to 560 °F
Mold Temperature	140 to 180 °F